

Possibilities of High Frequency Polyphase Resonant Converters for ILC Application*

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Los Alamos High Frequency “Polyphase Resonant Power Conditioning” Compared To Conventional 60Hz Technology Is Significantly Smaller



10 Megawatt Pulse, 20 KHz, 140 kV Polyphase Resonant Converter-Modulator



- Developed for Oak Ridge SNS Accelerator
- All Components operate at 10 MW level
- Can be Optimized for 10 MW CW
- Can be Optimized for 30 MW Long Pulse
- Resonant Conversion is Fault Tolerant
- Small and Compact
- Reliable Components
- Can Operate With Kilometer Cable Lengths
- No Crowbars Needed

Los Alamos Low Voltage Energy Storage Compared To Conventional High Voltage Method Is Very Compact And Reliable



Self-Clearing Metallized Hazy Polypropylene



- 300,000 hour lifetime
- Graceful degradation
- High frequency design, variable rep-rate capabilities
- Extremely high volumetric efficiency
- High safety factor

Conventional High Voltage Paper and Foil Capacitors



- Limited lifetime
- Explosive failure modes
- Highly frequency dependant and lossy
- Large footprint
- Poor safety factors and dangerous
- Crow Bar required

Nanocrystalline High Frequency Transformers Are Over 150 Times Lighter And Significantly Smaller



Typical H.V. Transformer



- 100 kV, 60 Hz
- 20 Amp RMS
- 2 MW Average
- 35 Tons
- ~30 KW Loss

HVCM Transformer



- 140 kV, 20 KHz
- 20 Amp RMS
- 1 MW Average (3) present use
- 450 LBS for 3
- 3 KW Loss At 2 MW

Load Protection Networks Not Needed For Los Alamos Technology



Typical H.V. Crowbar Protect Network



- Large
- Reliability concerns
- Maintenance concerns

Resonant Converter Protect Network

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(none required)

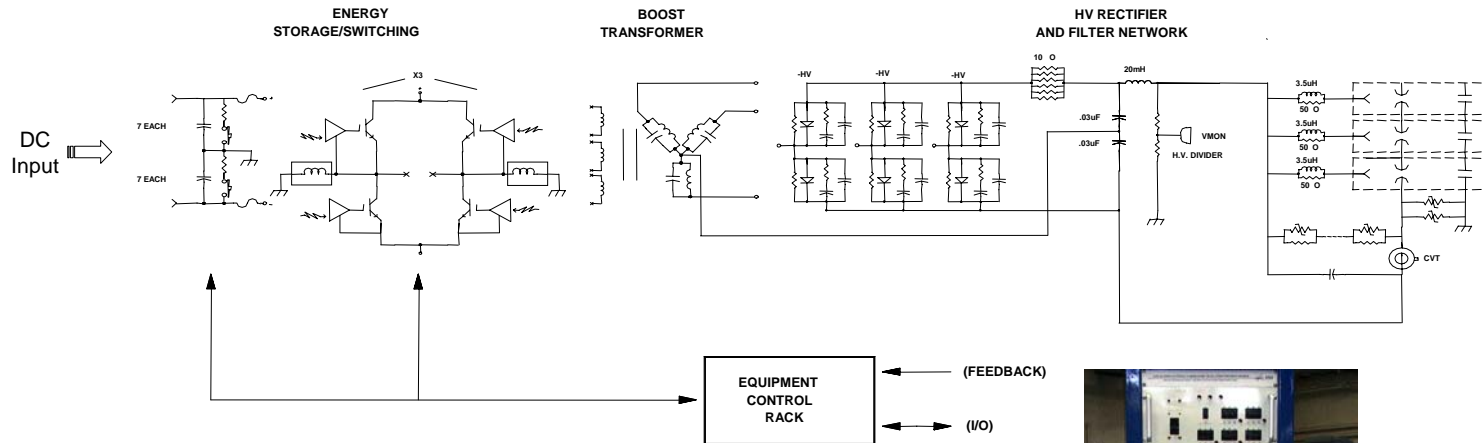
- Converter-Modulator inherently self protective
- Automatic fault “ride-through”
- Safe for all components

Polyphase Resonant Power Conditioning Uses New LANL/LANL Funded Technology Developments



- Low Inductance Self-Clearing Capacitors
 - Thomson Passive Components (AVX), France
- Low Inductance High Power Capacitors
 - General Atomics Energy Products, San Diego, Ca.
- Amorphous Nanocrystalline Core Material
 - MK Magnetics (Stangenes), Adelanto, Ca.
- New Engineering Techniques
 - Polyphase Resonant Voltage Multiplication
 - Resonant Rectification
 - Self DeQing (No crowbars and self protective)
 - Snubberless IGBT Switching

Simplified Block Diagram of Polyphase Resonant 10 MW Pulse Converter Modulator

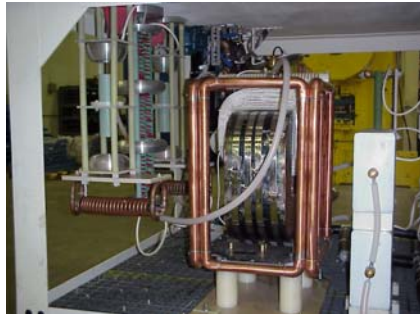


**HIGH VOLTAGE
CONVERTER MODULATOR**

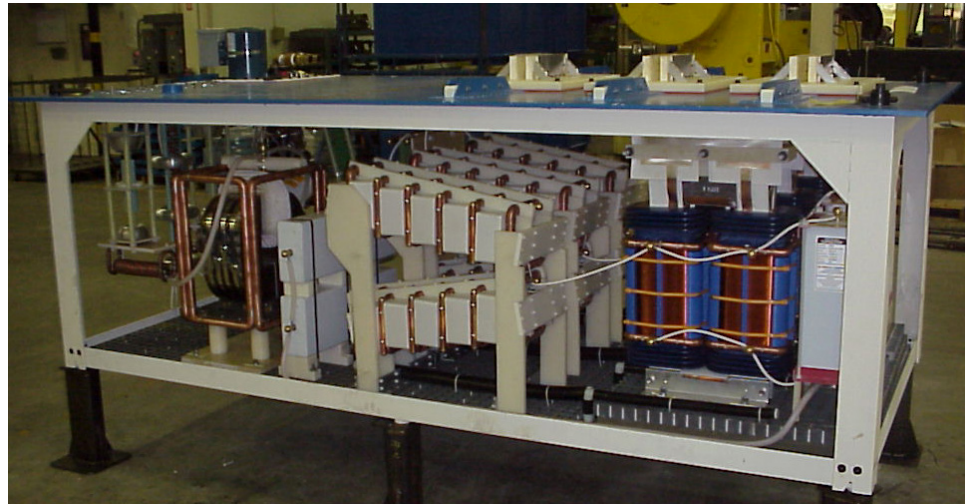


**EQUIPMENT
CONTROL RACK**

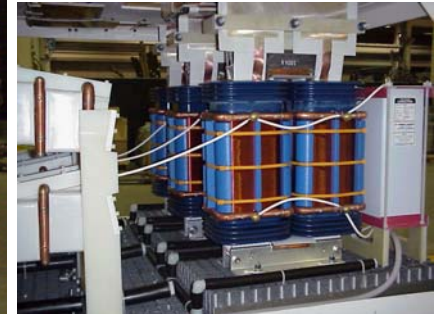
Tank Basket Assembly; 1 MW Average, 10 MW Long Pulse



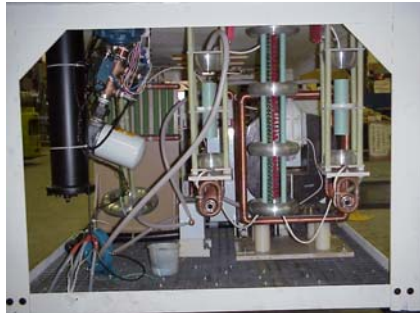
Filter Network



Tank Basket Assembly



Transformers



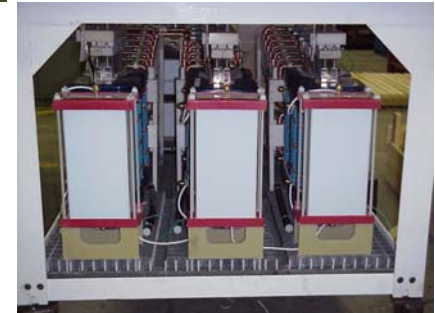
Output Sockets
&
Varistor Assembly



Oil Pump & Voltage Divider

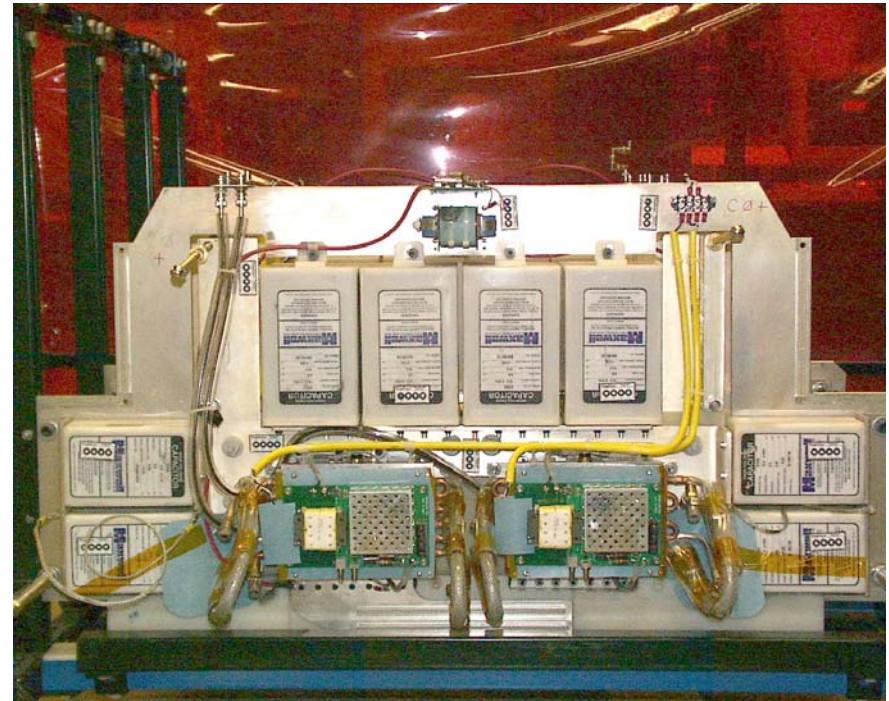
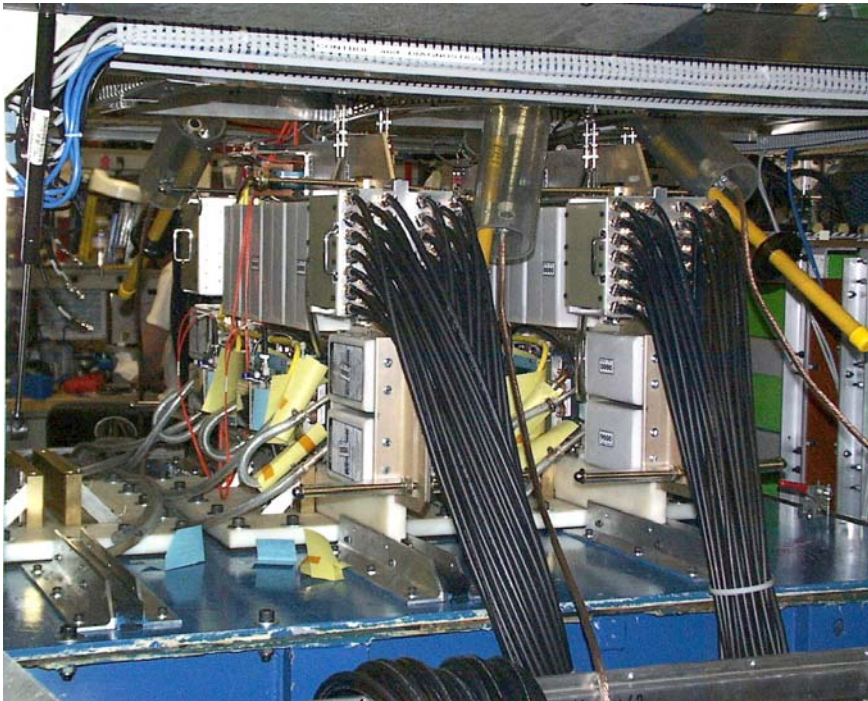


Diode Rectifiers



Transformer Resonating
Capacitors

IGBT Switch Plate Assembly; 1 MW Average, 10 MW Long Pulse



- Already operates at 10 MW switching level

Installed HVCM Units



DTL-ME1 with Klystrons



DTL-ME2 with Klystrons



DTL-ME3
with Klystrons
“The Workhorse”

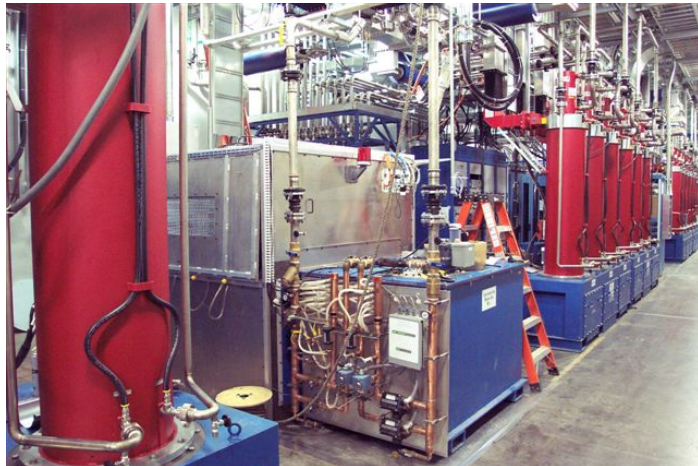
Installed HVCM Units Continued



CCL-ME1 with Klystron



RFTF-ME with Beamstick



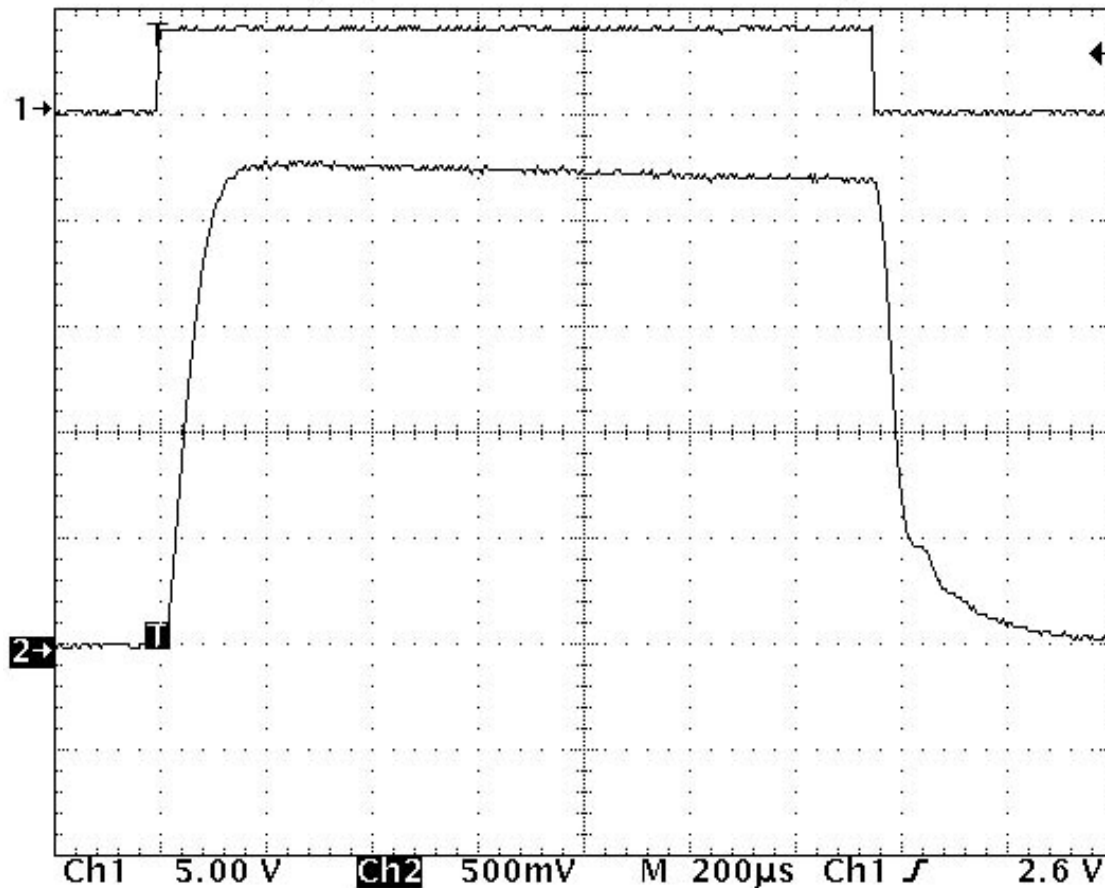
SCL-ME1
with 12 pack

Other
units not
shown

136 kV and 10 MW Output Pulse, 800 KW Average Power



Tek Run: 250kS/s Sample

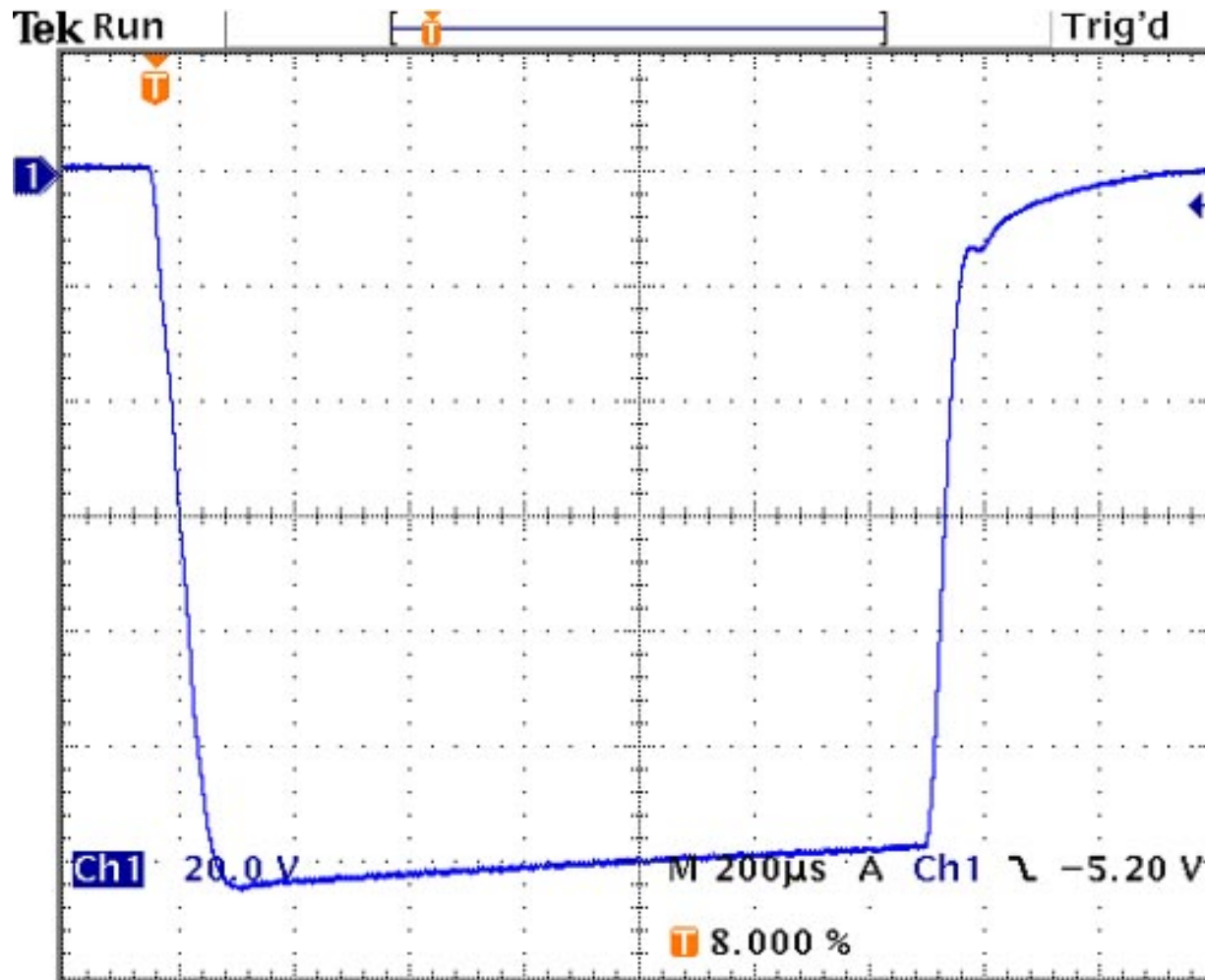


C1 +Width
1.3516ms
Low signal
amplitude

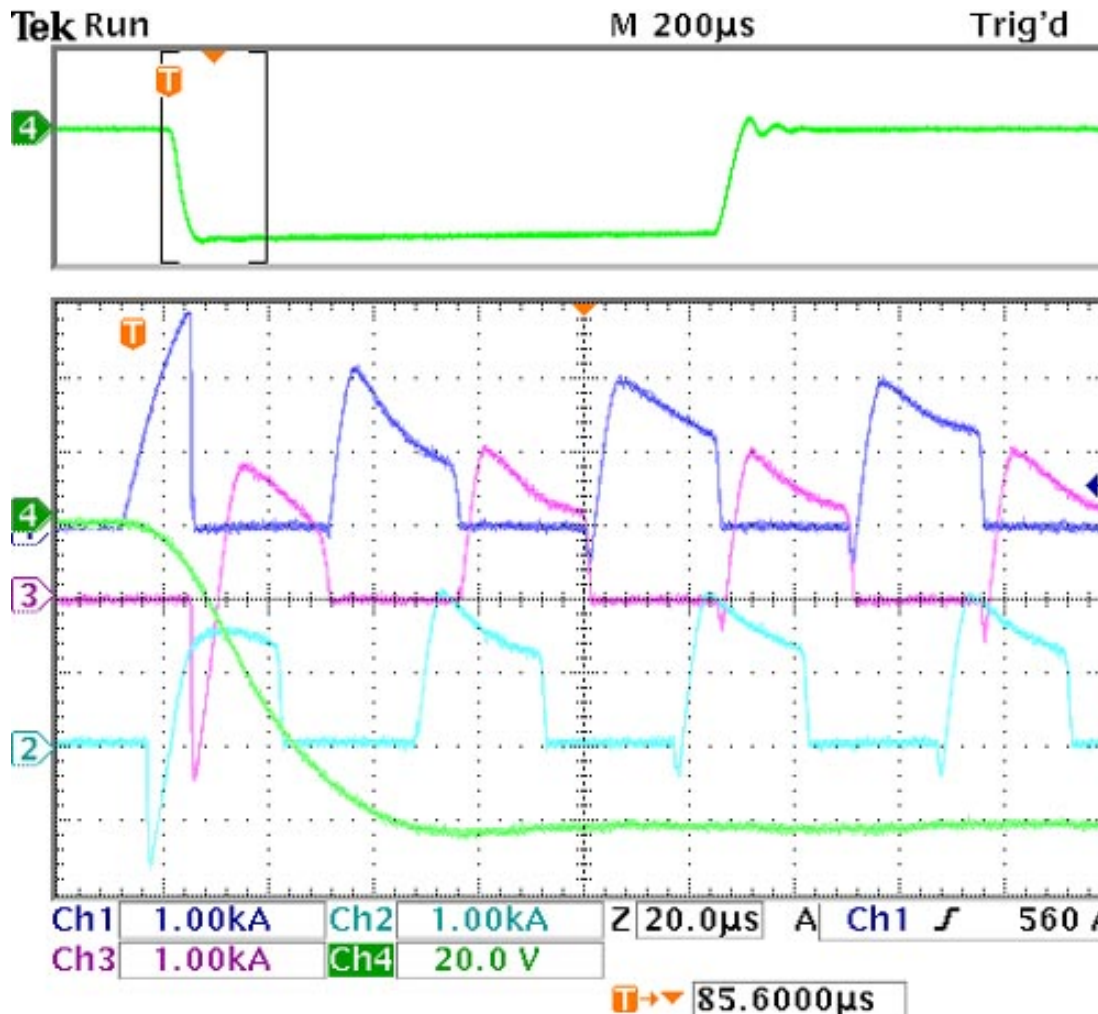
C1 Freq
∞ Hz
No period
found

26 Feb 2003
09:30:58

125 kV, 10 MW Pulse for 402 MHz Klystrons



12 Klystron, 75 kV Operation (9.25 MW)



Output Voltage
(~75 kV)

IGBT Switch Current
(1 kA/Div)

20 Jan 2004
10:57:33

Operational Efficiency



- 140 kV (5 MW Klystron), 800 kW Average Power
 - ~94% efficient
- 75 kV, “12 Pack” (550 kW klystrons)
 - ~93% efficient
- “Zero-Voltage-Switching” works
- Can be optimized to ~96% efficient for ILC Application
- Can Achieve ~90% Overall System Pulse Utilization Efficiency

Capabilities of Polyphase Resonant Conditioning

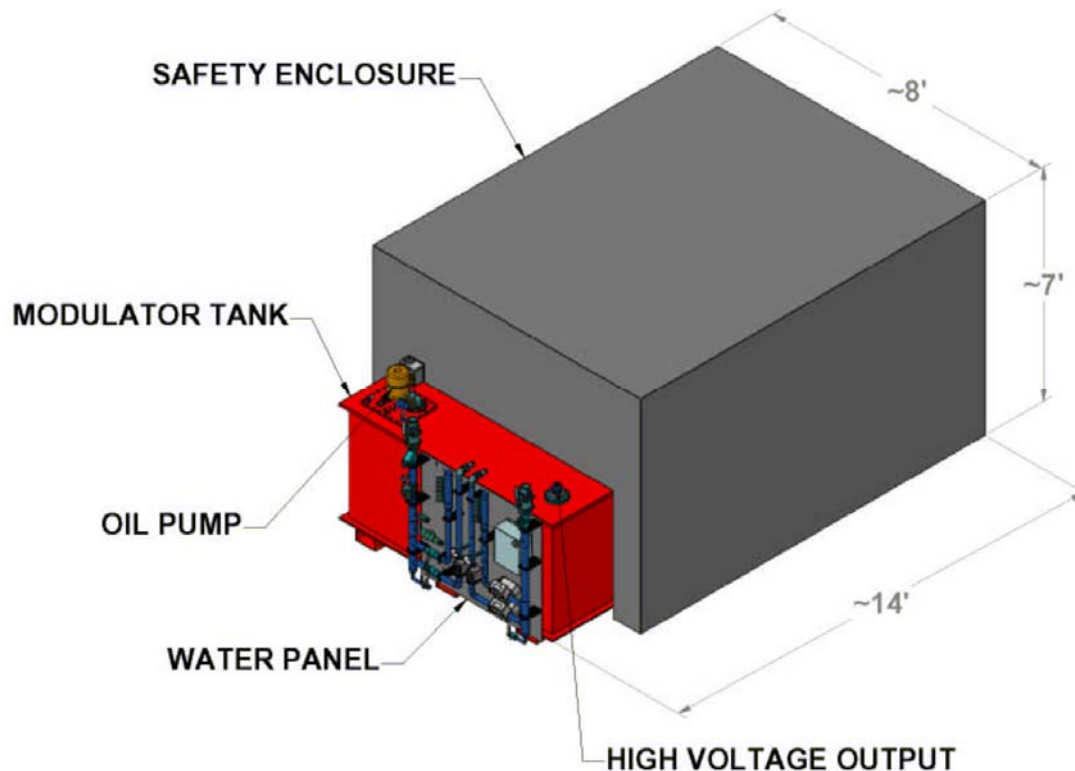


- Long pulse systems demonstrated
 - 140 kV, 1 MW Average (10 MW Long-Pulse)
 - Efficiency >94%
- CW systems to 10 MW would be reliable
 - Efficiency >97% possible
 - Similar footprint to SNS system
 - Does not require increase in component current or voltage ratings
- ILC Dual Klystron (30 MW) operation is viable
 - Similar footprint as SNS system
 - Can drive standard HV cables over 1 KM
 - Good pulse fidelity and minimal fault energy (see handouts)

View of Proposed 30 MW ILC Pentaphase Converter-Modulator System



Size: 7' X 8' X 14'



- Suitable for large high power systems
- Fault tolerant, automatic fault “ride-through”
- Can operate with long output cables (over 1 kilometer)
- Cannot harm klystron
- Multiple units operate from common DC bus

A Historical Perspective of the SNS Project



- SNS had many delays and changes as project started
 - 7 changes in leadership management
 - 2 year delay in determination of LINAC configuration
- This resulted in a very compressed schedule for design, testing, and fabrication
 - Linac installation schedule did not change.
- Converter was in production before it was tested at full average power
 - achieved full average power 2 weeks after 5 MW tube installed
- NO DOUBT, THERE ARE MANY THINGS WE HAVE LEARNED
 - ... and now would optimize differently!!!

What I Would Do Differently For the ILC Application (and have solutions for)



- Optimize IGBT Switching Conditions to Minimize Losses
 - More than just resonant tuning changes
- Use New IGBT Control Method to Achieve Perfect “Flat-Top”
 - Present method (PWM) does not work at high average power
- Improve IGBT Fault Protection Methodology
- Solve 75 kV Modulator Acoustic Noise (Loud!!)
 - Change METGLASS choke core
 - METGLASS has highest magnetostriction
- Reduce Harmonic Content of Converter Output
 - Now it is -55 dB, should achieve -65 dB
- Improve Mechanical Assemblies
 - (reduce required assembly skills)

What I Would Do For a Single Tube SLAC Test Stand From an ORNL “Spare”



- Optimize IGBT Switching Conditions to Minimize Losses
 - More than resonant tuning changes
- Rewind Nanocrystalline Boost Transformer
 - Can Also Reduce Winding Peak Field Stress by ~35%
- Redo Resonant Rectifier Racks
- Incorporate (as many) Improvements as Indicated From Previous Slide
 - Budget dependant
- Team as Required to Efficiently Complete Job

Conclusion



- Polyphase Resonant Power Conditioning design topology and techniques now proven
- Designs can be optimized for any load
- Inherently self and load protective
- Significant change in high power, power conditioning topology
- Testing, teaming, and prototypes desired for ILC application
- Design is very cost effective and efficient