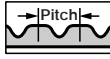


Timing Belts

Endless Rubber Timing Belts



The trapezoidal tooth profile mates with grooves in timing-belt pulleys for a positive grip. Use to synchronize two or more shafts.

Belts eliminate the slippage associated with V-belts, and the noise and lubrication problems of metal roller chain. They have polyester cords.

For pulleys, see page 904.

L Series Belts— $\frac{3}{8}$ " Pitch

Trade Size	Outer Circle	No. of Teeth	$\frac{1}{2}$ " Width		$\frac{3}{4}$ " Width		1" Width	
			Each	Each	Each	Each		
124L	12.38"	33	6484K144	\$4.64	6484K244	\$6.59	6484K344	\$8.47
135L	13.5"	36	6484K111	4.95	6484K211	7.01	6484K371	9.04
150L	15"	40	6484K145	5.13	6484K245	7.33	6484K345	9.43
165L	16.5"	44	6484K112	5.42	6484K212	7.78	6484K372	10.04
187L	18.75"	50	6484K146	5.58	6484K246	8.07	6484K346	10.44
195L	19.5"	52	6484K113	5.92	6484K213	8.54	6484K373	11.06
210L	21"	56	6484K147	6.07	6484K247	8.79	6484K347	11.40
225L	22.5"	60	6484K148	6.25	6484K248	9.03	6484K348	11.72
240L	24"	64	6484K149	6.56	6484K249	9.50	6484K349	12.39
255L	25.5"	68	6484K15	6.71	6484K25	9.75	6484K35	12.73
270L	27"	72	6484K151	7.01	6484K251	10.22	6484K351	13.35
285L	28.5"	76	6484K152	7.18	6484K252	10.51	6484K352	13.68
300L	30"	80	6484K153	7.48	6484K253	10.96	6484K353	14.34
315L	31.5"	84	6484K114	7.86	6484K214	11.55	6484K374	15.08
322L	32.25"	86	6484K154	7.82	6484K254	11.47	6484K354	15.00
345L	34.5"	92	6484K155	8.14	6484K255	11.95	6484K355	15.63
367L	36.75"	98	6484K156	8.42	6484K256	12.22	6484K356	16.31
390L	39"	104	6484K157	8.89	6484K257	12.19	6484K357	17.26
420L	42"	112	6484K158	9.35	6484K258	13.89	6484K358	18.26
450L	45"	120	6484K159	9.85	6484K259	14.63	6484K359	19.21
480L	48"	128	6484K16	10.32	6484K26	15.37	6484K36	20.21
510L	51"	136	6484K161	10.64	6484K261	15.85	6484K361	20.90
540L	54"	144	6484K162	11.28	6484K262	16.81	6484K362	22.17
600L	60"	160	6484K163	12.22	6484K263	18.29	6484K363	24.14
660L	66"	176	6484K165	13.53	6484K265	20.30	6484K365	26.82
817L	81.75"	218	6484K166	15.82	6484K266	23.80	6484K366	31.52
900L	90"	240	6484K167	17.41	6484K267	26.31	6484K367	34.87

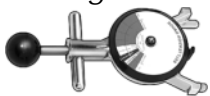
H Series Belts— $\frac{1}{2}$ " Pitch

Trade Size	Outer Circle	No. of Teeth	$\frac{3}{4}$ " Width		1" Width		1 $\frac{1}{2}$ " Width		2" Width	
			Each	Each	Each	Each	Each	Each		
210H	21"	42	6484K11	\$9.35	6484K401	\$11.92	6484K531	\$17.20	6484K601	\$22.48
220H	22"	44	6484K101	9.60	6484K402	12.26	6484K532	17.72	6484K602	23.17
230H	23"	46	6484K102	9.88	6484K403	12.61	6484K533	18.24	6484K603	23.83
240H	24"	48	6484K14	10.04	6484K171	12.71	6484K271	18.36	6484K604	24.53
270H	27"	54	6484K103	10.81	6484K172	13.68	6484K272	19.89	6484K605	26.55
300H	30"	60	6484K104	11.57	6484K173	14.71	6484K273	21.38	6484K606	28.60
320H	32"	64	6484K17	12.19	6484K404	15.69	6484K534	22.83	6484K607	29.96
330H	33"	66	6484K105	12.37	6484K174	15.68	6484K274	22.90	6484K608	30.65
340H	34"	68	6484K19	12.71	6484K405	16.36	6484K535	23.86	6484K609	31.31
350H	35"	70	6484K21	12.99	6484K406	16.70	6484K536	24.36	6484K611	32.00
360H	36"	72	6484K201	13.13	6484K175	16.73	6484K275	24.38	6484K612	32.69
370H	37"	74	6484K202	13.48	6484K407	17.40	6484K537	25.39	6484K613	33.37
390H	39"	78	6484K24	13.89	6484K176	17.70	6484K276	25.89	6484K614	34.72
400H	40"	80	6484K203	14.28	6484K408	18.41	6484K538	26.92	6484K615	35.41
410H	41"	82	6484K204	14.52	6484K409	18.75	6484K539	27.44	6484K616	36.08
420H	42"	84	6484K27	14.66	6484K177	18.73	6484K277	27.38	6484K617	36.76
450H	45"	90	6484K205	15.45	6484K178	19.70	6484K278	28.88	6484K618	38.82
480H	48"	96	6484K29	16.21	6484K179	20.73	6484K279	30.90	6484K619	40.84
490H	49"	98	6484K31	16.59	6484K411	21.49	6484K541	31.51	6484K621	41.53
510H	51"	102	6484K32	16.73	6484K18	21.42	6484K28	31.40	6484K622	42.22
540H	54"	108	6484K33	17.74	6484K181	22.75	6484K281	33.40	6484K623	44.94
560H	56"	112	6484K34	18.26	6484K412	23.89	6484K542	35.09	6484K624	46.29
570H	57"	114	6484K305	18.26	6484K182	23.42	6484K282	34.40	6484K625	46.29
585H	58.5"	117	6484K306	18.78	6484K413	24.55	6484K543	36.13	6484K626	47.65
600H	60"	120	6484K37	19.30	6484K183	24.73	6484K283	36.41	6484K627	49.00
630H	63"	126	6484K38	19.82	6484K184	25.43	6484K284	37.40	6484K628	50.37
645H	64.5"	129	6484K39	20.34	6484K414	26.61	6484K544	39.18	6484K629	51.72
660H	66"	132	6484K41	20.82	6484K185	26.76	6484K285	39.40	6484K631	53.10
700H	70"	140	6484K42	21.86	6484K186	28.07	6484K286	41.42	6484K632	55.82
730H	73"	146	6484K43	22.38	6484K415	29.34	6484K545	43.26	6484K633	57.17
750H	75"	150	6484K44	22.90	6484K416	30.03	6484K546	44.30	6484K634	58.53
780H	78"	156	6484K45	23.91	6484K417	31.39	6484K547	46.33	6484K635	61.24
800H	80"	160	6484K46	24.43	6484K418	32.08	6484K548	47.57	6484K636	62.62

XL Series Belts— $\frac{1}{8}$ " Pitch

Trade Size	Outer No. of Teeth	Circle Teeth	$\frac{1}{4}$ " Width		$\frac{3}{8}$ " Width	
			Each	Each	Each	Each
50XL	5"	25	6484K501	\$1.76	6484K421	\$2.32
60XL	6"	30	6484K116	1.78	6484K216	2.32
70XL	7"	35	6484K117	1.82	6484K217	2.40
80XL	8"	40	6484K118	1.87	6484K218	2.47
90XL	9"	45	6484K119	1.92	6484K219	2.57
100XL	10"	50	6484K12	1.98	6484K22	2.64
110XL	11"	55	6484K121	2.02	6484K221	2.74
120XL	12"	60	6484K122	2.08	6484K222	2.77
130XL	13"	65	6484K123	2.14	6484K223	2.87
140XL	14"	70	6484K124	2.20	6484K224	2.96
150XL	15"	75	6484K125	2.25	6484K225	3.04
160XL	16"	80	6484K126	2.30	6484K226	3.13
170XL	17"	85	6484K127	2.34	6484K227	3.16
180XL	18"	90	6484K128	2.39	6484K228	3.31
190XL	19"	95	6484K129	2.50	6484K229	3.35
200XL	20"	100	6484K13	2.52	6484K23	3.41
210XL	21"	105	6484K131	2.57	6484K231	3.50
220XL	22"	110	6484K132	2.62	6484K232	3.58
230XL	23"	115	6484K133	2.69	6484K233	3.63
240XL	24"	120	6484K134	2.74	6484K234	3.73
250XL	25"	125	6484K135	2.77	6484K235	3.80
260XL	26"	130	6484K136	2.82	6484K236	3.87
280XL	28"	140	6484K502	3.03	6484K237	4.16
290XL	29"	145	6484K503	3.06	6484K238	4.23
300XL	30"	150	6484K504	3.14	6484K239	4.31
310XL	31"	155	6484K505	3.18	6484K241	4.38
330XL	33"	165	6484K506	3.29	6484K242	4.55
340XL	34"	170	6484K507	3.36	6484K243	4.60
350XL	35"	175	6484K508	3.41	6484K441	4.70
370XL	37"	185	6484K509	3.51	6484K442	4.85
380XL	38"	190	6484K511	3.56	6484K443	4.95
390XL	39"	195	6484K512	3.63	6484K444	5.03
400XL	40"	200	6484K513	3.68	6484K445	5.10
420XL	42"	210	6484K514	3.79	6484K446	5.27
450XL	45"	225	6484K515	3.96	6484K447	5.49
460XL	46"	230	6484K516	4.00	6484K448	5.57
480XL	48"	240	6484K517	4.13	6484K449	5.72
500XL	50"	250	6484K518	4.23	6484K451	5.90
570XL	57"	285	6484K519	4.83	6484K452	6.72
630XL	63"	315	6484K521	5.32	6484K453	7.42
770XL	77"	385	6484K522	6.52	6484K454	9.08

Timing Belt Tension Tester



This easy-to-use gauge helps you set timing-belt tension to lessen vibration, noise, and slippage. Just depress the handle, insert the hook over the belt, and read tension (in pounds) on the dial.

For Belt Wd.	Tension Range, lbs.	Leg Wd.	Each
$\frac{1}{2}$ "-1"	40-180	$\frac{3}{4}$ "	60275K211 \$221.05